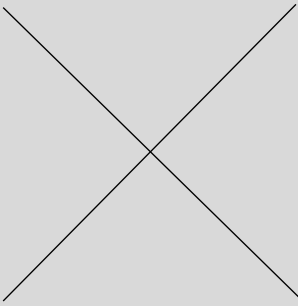


51255 Base, C8, 220" x 60", 1422/ 400hp

		Qty.	
361261-1-1	8/24/2016	4	
Total Hours			
Lower Level:	133.34		
Main Level:	144.27		
	277.61	69.4025	
Saw:	16.44		
Weld:		Total	Per
Sub-Base:	91.51	22.8775	
GMAW Main:	118.28	29.57	
	209.79	52.4475	
<i>Times not Available for Detail</i>			
			
Paint:	12.73	Total	

		Qty.		Plus/ Minus	Per
380909-1-1	4/18/2018	4			
Total Hours					
Lower Level:	62				
Main Level:	115.35				
	177.35	44.3375		100.26	25.065
Saw:	23.11			-6.67	
Weld:		Total	Per		
Sub-Base:	19.62	4.905		71.89	17.9725
FCAW Main:	87.47	21.8675		30.81	7.7025
	107.09	26.7725		102.7	25.675
Jig Process:	19.62	4.905			
1st base:	9.32				
2nd base:	3.5				
3rd base:	3.7				
4th base:	3.1				
Weld-out:	87.47				
Pedestals:	19.06	4.765			
1st base:	13.17				
2nd base:	17.87				
3rd base:	14.3				
4th base:	12.76				
Prep:	5.88	1.47			
Rework:	4.43	1.1075			
Paint:	7.14	1.785			

Richie
Sergio
Daniel
Juan
Luis

Rework was required due to inconsistency in toe of Channel

18 hour improvement per base, total of 70 hours. Credited to Jig Process on 3d Weld Tables
While we did FCAW, still improved time through minimizing rotations of bases
48% improvement in time

Only primer at this point